Enabling the Electronics Revolution

PIHER sensing an Amphenol[®] company

STS-15 15-mm carbon endless rotation SMD potentiometer

360° rotary SMD control (CW or CCW) with highly configurable mechanical and electrical specifications such as an active electrical travel range of up to 340 degrees, custom ohmic (resistance) values, tight linearity performance, long mechanical life, different rotor designs, shafts and knobs and up to 51 built-in stop positions.



IP54

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KEY FEATURES

- ▶ 360° mechanical rotation angle
- ▶ Up to 340° electrical rotation angle
- Up to 51 mechanical detents
- ▶ Up to 100.000 life cycles
- ► IP54 protection
- Cost-effective control potentiometer for home appliances, automotive and i applications
- Selection of shaft & knobs
- Locating pins for accurate PCB positioning

ELECTRICAL SPECIFICATIONS

Up to 100k

Long life

Taper	Linear
Range of values* (Decad. 1.0 - 2.0 - 2.2 - 2.5 - 4.7 - 5.0)	1KΩ ≤ Rn ≤ 1MΩ
Tolerance*	±30%
Max. Voltage	50 VDC
Nominal power 50°C (122°F)	0.25 W @ 50°C
Residual resistance	≤ 2% Rn
Equivalent noise resistance	≤ 3% Rn
Operating temperature **	-40°C to +85°C

360°

Endless Rotatior

APPLICATIONS

- Appliance program selection
- Thermostat adjustment
- HVAC control / sensor
- ► Consumer electronics
- Power tool controls
- Automotive control
- Home and building automation
- ► Industrial HMI controls

* Others available on request ** Up to 85°C depending on application.

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MECHANICAL SPECIFICATIONS							
Mechanical rotation angle	Endless (360°)						
Electrical rotation angle*	333° ±15°						
Torque Standard Low	0.5 to 2.5 Ncm ≤ 1.5 Ncm						
Life* Standard Long	1.000 cycles 10.000 cycles						
* Others available on request							

ENVIRONMENTAL TESTING

	Test method (CEI 393-1)	ΔR(%)- typical test results
Electrical life	1.000h at 50°C; 0.25W	±10%
Mechanical life	1000 cycles at 10 to 15 cpm	±10%
Temperature coefficient	-40°C; +85°C	±1500 ppm/°C
Thermal cycling	16h at 90°C and 2h at -40°C	±5%
Damp heat	500h at 40°C and 95% relative humidity (RH)	±15%
Vibration	2h each plane at 10Hz - 55Hz	±2%
Storage	6 month at 23°C ±2°C and 50% RH	±5%

Out of range values may not comply with these results. Standard test conditions: temperature:23°C ±2°C and 45% to 70% RH

RECOMMENDED CONNECTIONS

Recommended connection circuit for a position sensor or control application (voltage divider circuit electronic design).



RECOMMENDED REFLOW PROFILE



The recommended reflow profile is provided as a guideline. Optimal profile may differ due to oven type, assembly layout or other design or process variables. Customers should verify actual device performance in their specific application and reflow process. Please contact Piher if you require additional support.

PIHER sensing systems

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- 1. $\Omega\text{-}$ Value: $\underline{XX}X$ First two digits of $\Omega\text{-}value$
- XX<u>X</u> Number of zeros
- 2. Tolerance: for custom tolerance please check availability
- 3. Life: up to 100k cycles upon request. Others: check availability
- 4. Detents: use "P" followed by detent number. Max. number of detents is 51. Example for 4 detents: P04.
- 5. Non-flammable according to UL 94V-0: housing and rotor.
- 6. Torque: detent option not available with low torque models.

STANDARD CONFIGURATION							
Life	1.000 cycles (forth and back the mechanical angle travel)						
Detents	none						
Housing color	grey						
Rotor color	grey						
Wiper position	50% ±15°						
Torque	0.5 to 2.5 Ncm						
Resistive tolerance	± 30%						
Packaging	reel						

ORDER CODE EXAMPLES

STS15RV50-104A3030-PM-S

SMD Potentiometer with rotor type"R", V50 mounting method, 100K resistive value, linear taper and 30% resistive tolerance.

STS15NV60-103A3030-PM-S

SMD Potentiometer with rotor type"N", V60 mounting method, 10K resistive value, linear taper and 30% resistive tolerance.



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STANDARD RESISTANCE-VALUES AND TOLERANCES (OTHERS AVAILABLE)																			
Resistance Ω	1K	2K	2.2K	2.5K	4.7K	5K	10K	20K	22K	25K	47K	50K	100K	200K	220K	250K	470K	500K	1M
Order Code	102	202	222	252	472	502	103	203	223	253	473	503	104	204	224	254	474	504	105
Tolerance	± 30%																		

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ST-15 STM-15 Image: String string

Relative detent positions examples along total mechanical travel

• Standard mechanical life may change.

• This feature has been specifically developed to allow the integration of otherwise large and expensive external mechanisms into the body of the potentiometer thus allowing a high range of configurations; expecial targets torque tolerances. linearity, etc.

range of configurations: special tapers, torque, tolerances, linearity, etc. • This detent design not only adds a "click" sensation of position, but also offers enormous savings in both cost and space for any given application.

• Strong and weak detents can be mixed as per customer's request (up to 51).

Detent number and positions can be made or fitted to the customer needs or preferences.

Amphenol Sensors

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STEPPED OUTPUTS / CONSTANT VALUE ZONES



IMPROVED REPEATABILITY

Constant value zones can be combined with strategically located mechanical detents to provide exact alignment between the electrical output (flat areas) and the mechanical detent position. This provides clear mechanical positions that are not only repeatable, but perfectly aligned electrical outputs at each of the (detent) angles. The detents also prevent output values from changing due to vibration or accidental rotor movements.

The result is a higher level of precision in controlling lighting, temperature, motor or other electronic control systems.

Contact Piher Sensing Systems for ordering information.

SHAFTS AND THUMBWHEELS (TOP VIEW, FOR N, G AND T ROTOR TYPES)



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* Not available in self-extinguishable plastic.

OUR ADVANTAGE

Leading-edge innovative position sensing solutions

- Contactless (Hall-effect and Inductive Technology)
- Contacting (Potentiometers, Printed Electronics)
- Engineering design-in support
- All our products can be customized to fit target application and customer requirement
- Capability to move seamlessly from development to true high-volume production
- ► A global footprint with global engineering and commercial support
- One-stop shop not limited to position sensors (temperature, pressure, gas,...) through group collaboration
- Flexibility and entrepreneurship of a medium-sized company with the backing of Amphenol Corporation



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